11TH INTERNATIONAL CONFERENCE ON STABILITY, HANDLING AND USE OF LIQUID FUELS October 18-22, 2009 Prague, Czech Republic

EFFECT OF CHEMISTRY AND BOILING-POINT DISTRIBUTION ON THE PROPERTIES AND CHARACTERISTICS OF SYNTHETIC PARAFFINIC KEROSENE AND BLENDS WITH JET A

<u>Clifford A. Moses¹</u>, Petrus N.J. Roets², Carl L. Viljoen³, and George R. Wilson, III⁴

1. 211 Hidden Pointe, New Braunfels, TX 78132, USA

2. Sasol North America, Inc., 900 Threadneedle, Suite 100, Houston, TX 77079, USA

3. Sasol Fuels Technology, 1 Klasie Havenga, Sasolburg 1947, South Africa

4. Southwest Research Institute, P.O. Drawer 28510, San Antonio, TX 78228, USA

Two synthetic paraffinic kerosenes (SPK) have been produced from the same synthetic crude product derived from natural gas using a Fischer-Tropsch process. The two SPKs differed primarily in boiling-point distribution and in the normal/iso-paraffin ratio. The first SPK had a larger fraction of normal paraffins and, therefore, required a lighter boiling-point distribution in order to meet the requirement for freezing point. The second SPK was produced by hydro-isomerization of the syncrude, and it was able to meet freezing point with a significantly broader boiling-point distribution. Both SPKs met all of the requirements of Table 1 in the Jet A/Jet A-1/JP-8/F-34 fuel specifications except for density.

Blends were then made with a conventional Jet A in the ratio of 50/50. These blends met all of the Table 1 requirements including density.

The properties of the blends were found to be very similar to each other and to the original Sasol semi-synthetic jet fuel, which used coal as the feed source for the SPK; the blends also had fit-for-purpose properties and characteristics that were very typical of conventional jet fuels.